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TITLE

METAL-RUBBER COMPOSITE AND MANUFACTURE THEREOF

ABSTRACT: PROBLEM TO BE SOLVED: To provide a metal-rubber composte, in which a metal material and a rubber is bonded together with enough strength through vulcanization without employing an adhesive, and its manufacturing method.

SOLUTION: This composite is produced by vulcanizingly molding a rubber composition including an uncrosslinked rubber component such as olefin rubber (EPM, EPDM or the like) or hydrogenated acrylonitrile-butadiene rubber (H-NBR), a silane coupling agent and an organic peroxide on an alkali-treated metal. As the metal, iron, aluminum, their alloy or the like can be employed.

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